

D321

THERMAL TRANSFER RIBBON

Designed for textile and care label printing

D321 Textile Resin is specially formulated for use on a wide range of care labels. D321 provides excellent resistance to dry cleaning, home washing, industrial washing and ironing.

This speciality resin for textiles offers superb performance characteristics, and produces high definition, high density bar codes and images.

RESIN FLAT HEAD
RFH

REQUEST A SAMPLE

ITW RESIN FLAT HEAD RIBBONS

B325
FLEXIBLE

B325
WHITE
FLEXIBLE

B324
DURABLE

D321
TEXTILE

B324
RED
DURABLE

CHARACTERISTICS

ENERGY



ABRASION RESISTANCE



HEAT RESISTANCE



SOLVENT RESISTANCE



LABEL ADAPTABILITY



PRINT DENSITY



FEATURES

Low printhead energy

Abrasion resistance ●

Scratch resistance ●

Print flexibility

High density print

Chemical resistance to common agents ●

Chemical resistance to hazardous chemicals

High speed

Wide working windows

Anti-static PrintheadSaver® coating ●

APPLICATIONS

APPAREL



D321

SUBSTRATES

| | |
|------------|-----------------------------|
| Papers | - |
| Synthetics | Polyamide, Polyester, Satin |

PROPERTIES

| | |
|--------------------------------|----------------------|
| Carrier | 4.5µm Polyester film |
| Thickness | < 9.0 µm |
| Color | Black |
| Ink melting point | 110°C |
| Optical density (transmission) | > 0.85 |
| Optical density (reflective) | > 1.90 |



This information is the best currently available on the subject. The results should, however only be regarded as a general guide to material properties and not as a guarantee

COMPLETE RANGE

ITW Thermal Films produce and supply a range of thermal ribbons for all applications. Contact us for further information on the D321 ribbon and our full product catalogue.

RESIN ENHANCED WAX

For general purpose labelling

B220

EXTREME SERIES WAX RESIN™

For optimum print quality

B121

B128

B120

B120
R

EXTREME SERIES RESIN™

For demanding applications

B325

B325
W

B324

B324
R

D321

NEAR EDGE

For near edge or corner edge printers

B112

P110

P110
W

P114

P310

P311

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